

Spec # PA-60
Alt Spec # BQS0000162
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# PINEAPPLE JUICE CONCENTRATE

## **Product Specification**

Pineapple Juice Concentrate is produced from quality pineapples fruit to retain the characteristic color and flavor of the whole fruit. This product is processed, packaged and shipped in accordance with Current Good Manufacturing Practices and in compliance with the United States Food, Drug and Cosmetic Act of 1938 as amended.

| ANALYTICAL          | METHOD                    | RANGE                 |
|---------------------|---------------------------|-----------------------|
| °Brix               | AOAC 932.13               | 60.0° ± 1.0°          |
| Titratable Acidity  | AOAC 942.15               | 1.8 - 4.0             |
| Weight Per Gallon   |                           | 10.727 lbs (4.86 kgs) |
| рН                  | pH meter                  | 3.2 - 4.0             |
| Color               | Use of Reference Standard | Typical, Yellow-Amber |
| Pulp                | Centrifuge                | <12%                  |
| Flavor              | Use of Reference Standard | Typical, no off taste |
| Aerobic Plate Count | AOAC Method 990.12        | <1,000 cfu/gram       |
| Yeast               | AOAC Method 997.02        | <500 cfu/gram         |
| Mold                | AOAC Method 997.02        | <50 cfu/gram          |

Ingredients: Pineapples

Kosher Certificate: Orthodox Union

Packaging:

5 gallon fill pails with tamper evident lid, 52 gallon fill open top metal drums with two 4 mil poly liners with tamper evident cable seals.

### Labeling / Coding:

Each container is marked with the product description, storage instructions, lot number, net weight and gross weight. Other customer specific information may be added upon request.

#### Shelf Life:

36 months from date of manufacture if stored and handled properly.

#### Storage

It is recommended that this product be stored frozen at 0°F in order to preserve the color & flavor.

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Dilution Ratio: One part 60 Brix concentrate with 4.75 parts water for 12.8 Brix juice